

Top 30 Book Manufacturers

Rank		Company Name, Address, Phone, Website, Principal Officer	Last Year's Rank	2006 Revenue	2006 Book Revenue	% from Books	Book Revenue Compared to 2005
1		Visant Corp. Armonk, NY (914) 595-0101 Visant.net Marc L. Reisch, CEO	1	\$1,004,400,000	\$632,772,000	63%	↓
2		Quebecor World Montreal (514) 954-0101 QuebecorWorldInc.com Wes William Lucas, President and CEO	2	\$6,086,300,000	\$628,300,000	10%	↓
3		Bertelsmann Arvato AG New York Arvato-Systems.com Harmut Ostrowski, Chairman	4	\$299,000,000	\$263,120,000	88%	↑
4		Courier Corp. N. Chelmsford, MA (978) 251-6000 Courier.com James F. Conway III, Chairman, President and CEO	5	\$269,100,000	\$220,662,000	82%	↑
5		Transcontinental Inc. Saint-Laurent, Quebec (514) 337-8560 Transcontinental-Printing.com Luc Desjardins, CEO	6	\$2,196,000,000	\$142,000,000	6.5%	↑
6		Phoenix Color Hagerstown, MD (800) 632-4111 PhoenixColor.com Louis LaSorsa, Chairman, President and CEO	8	\$109,057,000	\$109,057,000	100%	↑
7		Walsworth Publishing Marceline, MO (800) 369-2646 WalsworthPrinting.com Don Walsworth, President and CEO	7	\$120,000,000	\$102,000,000	85%	↓
8		The Maple-Vail Book Mfg. Group York, PA (717) 764-5911 Maple-Vail.com James S. Wisotzkey, President and CEO	9	\$81,000,000	\$81,000,000	100%	↓
9		Webcrafters Inc. Madison, WI (608) 244-3561 Webcrafters-Inc.com Jac B. Garner, CEO	10	\$70,204,000	\$70,204,000	100%	↓
10		Edwards Brothers Ann Arbor, MI (734) 769-1000 EdwardsBrothers.com John J. Edwards, CEO	11	\$77,000,000	\$67,760,000	88%	↓
11		Friesens Corp. Altona, Manitoba (204) 324-6401 Friesens.com David Friesen, CEO	13	\$61,000,000	\$57,950,000	95%	↓
12		Worzalla Stevens Point, WI (715) 344-9600 Worzalla.com Charles W. Nason, President and CEO	16	\$57,607,000	\$57,607,000	100%	↓
13		Cenveo Stamford, CT (203) 595-3000 Cenveo.com Robert Burton Sr., Chairman and CEO	26	\$1,962,223,292	\$55,062,585	2.8%	↑
14		Webcom Ltd. Toronto (800) 665-9322 WebcomLink.com Warren Wilkens, CEO	14	\$52,000,000	\$52,000,000	100%	↓
15		Malloy Inc. Ann Arbor, MI (800) 722-3231 Malloy.com Bill Upton, President	17	\$42,800,000	\$42,800,000	100%	↑
16		Hess Print Solutions Woodstock, IL (815) 338-6900 HessManagement.com Mike Duffield, Chairman	12	\$135,000,000	\$40,500,000	30%	↓
17		Versa Press East Peoria, IL (800) 447-7829 VersaPress.com Steven J. Kennell, President	19	\$35,395,000	\$35,395,000	100%	↑

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